



**GEOVENT**

## INSTRUCTION MANUAL



# GEOFILTER GFH AND GFH PLUS



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## 1.0 Introduction

This manual is made and designed in order to facilitate the best and most secure interaction with the product. The manual is relevant for people involved in transportation, stocking, installation, using, maintaining and all other thinkable interaction with the product.

The manual must be read in full and understood before interacting with the product.

When the manual has been read and understood in full, the table of contents can be used to find the relevant information in each case.

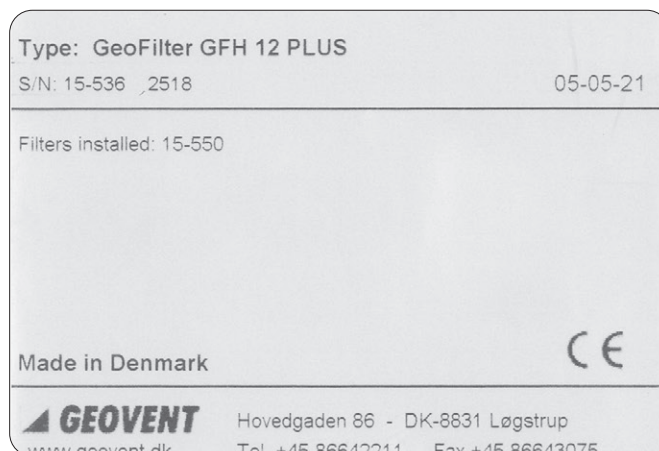
The product is manufactured by:

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This manual is to be used for all interactions with the product including: Transportation, stocking, installation, operation and maintenance.

This product is marked with: (example)



## 2.0 Safety

### 2.1 General safety

Carefully read this manual before use and observe the safety instructions in order to avoid injuries!  
Keep this manual in a safe place!

Secure that all users of the product have read this manual and that they follow the instructions as described. Observe all instructions marked on the product! Observe the indications of the manufacturer. Never use the product if you are in doubt about how it works or what you should do.

When doing maintenance follow the instructions in chapter 7.0.

Power cables and pneumatic air hoses should be replaced at once, if they are damaged. This should only be done by authorised and qualified personnel.

Do not modify the product or use spare parts from other suppliers than Geovent, as this may hamper the product and the function.

### 2.2 Danger

You must wear safety gloves when handling or using the product to protect your hands from scratches etc.

Be aware that the product may tilt when you move it. You must handle the product with care and tie it safely to the truck or the fork lift when it is in transport.

Follow the instructions in chapter 7.0 when the product is maintained. Disconnect the mains plug for all kinds of maintenance tasks.

Place the GFH on a solid, flat foundation (e.g. a concrete floor) and anchor it. Allow space to perform filter changes.

When handling the product be sure that there is no risk for the installer, and secure that there are no people around the product, secure that the product cannot fall down risking to injure persons or subjects.

The product is not to be used in areas categorised as ATEX zones, e.g. with dust from aluminium, flour, wood, and other mediums that present an explosion hazard.

While opening, cleaning and maintaining the unit or while changing parts, disconnect the unit from the mains supply and secure it from being restarted.

#### **In case of an accident or a fire:**

Call for help. Disconnect the product from the mains supply. Follow the normal and local requirements in case of an accident or a fire.

#### **In case of problems:**

Disconnect the product from the mains supply. Inspect the product to see if a repair is possible.

If a repair is not possible you should dispose of the product. Please follow the instruction for disposal in chapter 10.0.

### **3.0 Machine overview**

#### **3.1. Description**

GFH and GFH PLUS are filters used for a range of filtration needs.

The filter media used must be chosen carefully to ensure effective filtration.

#### **3.2 Intended use**

GFH and GFH PLUS filters are used for filtering air extracted from industrial processes such as welding, grinding, sandblasting or powder coating.

The product cannot be used in areas categorised as an ATEX zone, i.e. dust from aluminium, flour, wood or other explosive media.

The product is supplied with filter cartridges of various pleated textiles, both with and without coating.

The filter self-cleans automatically as a compressed air pulse is sent down through the filter cartridges, causing the particles on the filter to be blown off and collected in the bucket below.

Particle catch in the inlet functions as a diffusor and catches large particles, that could otherwise damage the filter cartridges.

### **3.3 Machine specifications**

#### **3.3.1 Design**

Casing: Galvanized steel (corrosion category III), painted, with baffle plate in the inlet and filter cone and guide

plate in the suction pipe.

Filter cartridges: See filter table, section 14.0.

Air pressure tank: Powder coated.

Automatic control: Cleaning control with digital display for adjusting cleaning time, cleaning interval, and shut down cleaning.

Collection bucket: Galvanized steel – 120 liter capacity.

### **3.3.2 Technical data**

#### **Dimensions**

Model/Dimension	A [mm]	B [mm]	Inlet [mm]
GFH-6	2540	850	1200x200
GFH-9	2540	1210	1200x200
GFH-12	2540	1660	1200x200

GFH-6 PLUS	3045	850	1200x200
GFH-9 PLUS	3045	1210	1200x200
GFH-12 PLUS	3045	1660	1200x200

Model/Dimension	Outlet [mm]	Clearance [mm]	Weight [kg]
GFH-6	1 x ø450	500	
GFH-9	2 x ø450	500	
GFH-12	2 x ø450	500	

GFH-6 PLUS	1 x ø450	500	
GFH-9 PLUS	2 x ø450	500	550
GFH-12 PLUS	2 x ø450	500	640

Compressed air: 3.5 - 6 bar - clean and dry air  
Air consumption: 3 litres compressed air per shot

Power supply: 24VDC or 230VAC (standard)  
Temperature: -12°C - +65°C  
Corrosion class: III  
Sealing class: Class C

Temperature extracted air Max. 80°C  
Temperature surroundings -12°C - +65°C  
Relative humidity must be below 90%

Differential pressure loss GFH and GFH PLUS

Typical pressure loss: 1500 Pa

## 4.0 Transport, handling and storage

During transport in a truck or in another means of transportation the product must be securely packed in a box or a pallet and covered with a water proof material. The product must be securely stowed in the truck so that it will neither tilt nor shift during transport.

During transport over a short distance e.g. in a stock or a factory, the product can be moved by means of a forklift or a stabeler.

When moved it must be secured that the product does not tilt or shift. And it must be secured that the limitations of the means of transportation is not exceeded.

Secure that there are no people around the product, when the product is moved.

The product must be placed in a dry place and covered securely, in order to secure that moist, metal parts or other substances do not damage the product. It is not allowed to place anything on top of the product.

## 5.0 Assembly, installation and start of operation

### 5.1 Location

We recommend that the filter unit is placed indoor. Out-doors placing can give problems with condensation or water coming into the filter unit (due to the vacuum in the filter unit). Further there may be a problem with the electronics.

If the filter unit is placed out-doors, anyway, purchase a protective roof for the filter unit (see spare parts list) or we suggest that the filter unit is placed under a protective roof or in a shelter to shield the filter from rain. Adding a thermal insulation will reduce the risk for condensation.

Before installing the filter unit, please make sure that the optimum place for installation is selected. Is there room enough for the filter unit? Is there space enough for carrying out satisfactory service and change of filter cartridges?

Place the product upon a solid, flat foundation (e.g. a concrete floor) and anchor it.

### 5.2 Installation

The filter is delivered complete, fully mounted and pre-programmed from factory, ready to be connected to the ducting system and the mains.

#### *Procedere:*

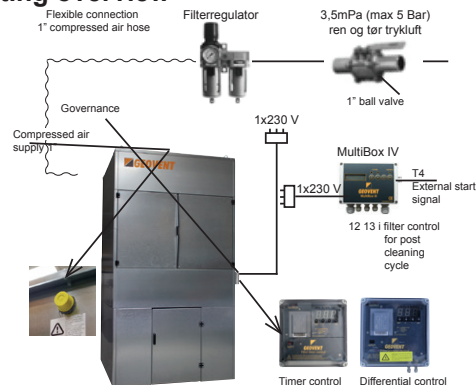
1. Place the product upon a solid, flat foundation (e.g. a concrete floor) and anchor it. Allow space to perform filter changes.
2. Attach the product to circular duct on both the clean side and the dirty side (the bottom tube connection is always the dirty side). **Remember to seal the connection with joint filler and/or tape!**

3. To ensure proper dilution, the exhaust should be at least two metres over the rooftop towards the atmosphere with a minimum exhaust speed of 8 m/s.
4. All electronic components must be installed by an authorised electrician. Protect the cable and connector from heat, moist, oil and sharp edges.
5. For connection options: See drawings and instructions in chapter 11.0.
6. The packaging is sorted and disposed of according to local regulations.

#### **IMPORTANT:**

Cleaning pressure can be adjusted from 3.5 to 6 bar pure dry air as needed. Increasing the cleaning pressure to more than 6 bar gives a risk of damaging the filter cartridges.

#### **Mounting overview**



### 5.3 Control and test of the system

When the product is installed you must secure:

- a. That the filter is placed on a solid, flat foundation and anchored to the ground or the wall, so that it cannot tilt.
- b. That the doors of the product are securely closed.
- c. That the complete system is tight.
- d. That the suction in the system is according to specification.

Before finally putting the filter into operation its function should be tested and the cleaning cycle adjusted, so that it fits the application, in which it will be used.

Check that the pause interval on the cleaning system is appropriate for the actual amount of dust – adjust if necessary (see instructions for filter operation). Check for vibration or noise issues during use of the GFH. Check that the entire system is completely sealed. In case of squeaking sounds, locate leakage and seal with joint filler.

We recommend checking the ventilation system to ensure, that it is delivering the amount of air which the system is proportioned for. Measure the amount of air and regulate using the regulation valve. In the event of overcapacity, the power usage can exceed the capacity of the fan motor, thereby causing the motor to burn out.

- 5 See the fan manual.



## 6.0 Timer control panel

### 6.1 Operating the filter

The filter is delivered as standard with timer control, but it can be beneficial in some situations to allow the cleaning frequency to be controlled as a function of the filters pressure differentials. In other words, the filter runs a cleaning sequence, when it reaches a given pressure differential (that is, according to how large a pressure loss there is over the filter).

Therefore, be aware of whether the filter has been ordered with timer control or differential control when setting up the filter control.



#### Menu

##### How to access programming

Press SET

Press + and - to select the required function.

Press OK to confirm.

##### Increase or decrease the value of the parameter

Press OK to confirm and exit.

Press SET again to exit programming mode.

#### Display

The display shows Off if terminals 14 and 15 are broken.

The display shows -0- if terminals 14 and 15 are closed but 12 and 13 are broken (fan switch)

#### Cleaning function

The Cleaning function is programmable. The pulse and pause time control can be set in the function menu.

The pause should be adjusted for the current application. From factory, it is set to shoot every 350 seconds. The timer setting may be changed in F3.

### Shot down cleaning (fan)

The function allows one or more cleaning sequences (the number selected in F13), when the fan is turned off.

The pulse time is always as selected in F02, while the pause time is selected in F14.

The display alternately shows the number of seconds to cleaning and the code "PCC".

#### List of Functions

- F02:** Pulse time.  
Possible values: 0.5 - 5.00. Step 0.01  
Default = 0.20
- F03:** Pause time, between shots:  
Possible values: 001 - 999. Step 1  
Default = 175
- F04:** Number of valves.  
Possible values: 01 - 16  
Default = Automatic
- F05:** Output voltage.  
Possible values: d24 / a24 / 115 / 230.  
Default = a24
- F06:** Manual cleaning cycle.  
Possible values: The number of valves set in F4  
Press SET to activate.
- F13:** Shut down cleaning cycles.  
Possible values: 01 - 99. Step 1  
Default = 01
- F14:** Pause time between cleaning cycles after fan stop.  
Possible values: 001 - 999. Step 1  
Default = 8
- F15:** Service timer.  
Possible values: 001 - 999. Step 1 (1=10 h)  
Default = 100 (1000 h)
- F16:** Service alarms.  
Possible values: 0 (off) -1 (on).  
Default = 0 (off)
- F17:** Reset service timer.  
Possible values: 0 (off) -1 (reset).  
Default = 0 (off)

Note: The service timer will be reset and the F17 will be reset to 0 by setting F17 to 1.

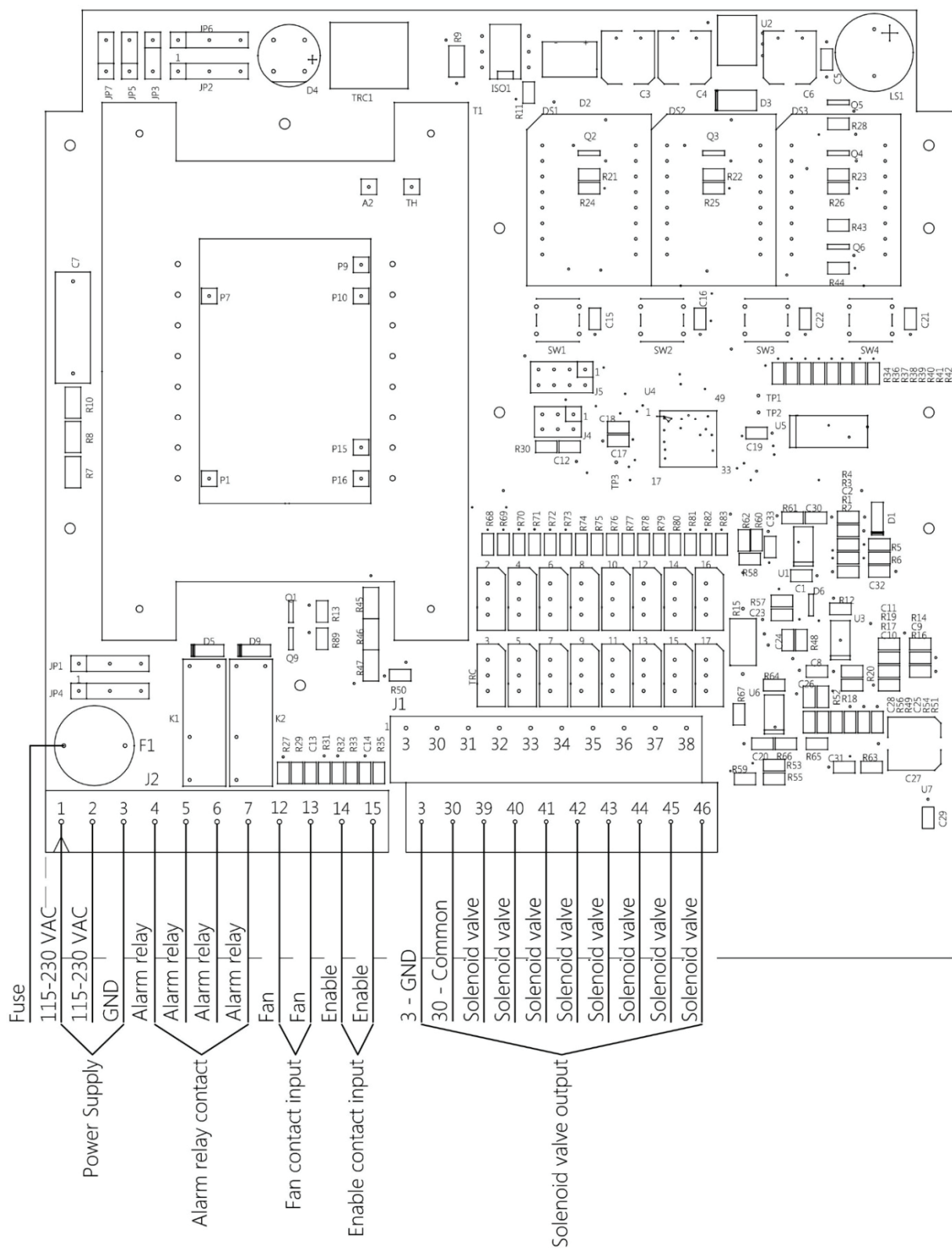
**Alarms:**

The unit runs a number of checks during the start-up cycle and during normal operation.

The possible alarms and respective solutions are shown in the following table.

Alarm	Description	Action
E01	F05 set to 24Vdc - ac jumper detected.	<b>24Vdc</b> , switch the device off and move the ac/dc jumpers to dc. <b>24Vac</b> , Press OK, then press SET, set the function F05 using +/-, select A24 and press OK to confirm.
E02	F05 set to 24Vac - dc jumper detected.	<b>24Vac</b> , switch the device off and move the ac/dc jumpers to ac. <b>24Vdc</b> , Press OK, then press SET, set the function F05 using +/-, select d24 and press OK to confirm.
E03	F05 set to 24Vac or 24dc. Voltage out of range detected.	<b>24V valves</b> , switch the device off and move the output voltage selection jumper to 24V. <b>If the jumper is in the correct position</b> , press OK then SET, select the F05 function with +/- set the correct current and press OK.
E04	F05 set to 115V or dc. Voltage out of range detected.	<b>115V valves</b> , switch the device off and move the output voltage selection jumper to 115V. <b>If the jumper is in the correct position</b> , press OK then SET, select the F05 function with +/- set the correct current and press OK.
E05	F05 set to 230 V. Voltage out of range detected.	<b>230V valves</b> , switch the device off and move the output voltage selection jumper to 230V. <b>If the jumper is in the correct position</b> , press OK then SET, select the F05 function with +/- set the correct current and press OK.
E06	The current of the solenoid valve is lower than the minimum threshold or disconnected solenoid valve.	Check that the solenoid valve is connected correctly and the respective data. The alarm is self-reset.
E07	The current of the solenoid valve is higher than the maximum threshold.	Check that the solenoid valve is connected correctly and the respective data. The alarm is self-reset.
E08	Output short circuit. <b>Alarm cannot be reset</b>	Switch the filter off, check the solenoid valve, and switch the filter back on.
E11	Maintenance deadline reached.	Carry out maintenance.

## Connections diagram





## Differential pressure control (OPTION)



### • In automatic mode (F01=1)

- dp value alternating with **OFF** if the enabling switch (14-15) is off.
- dp value alternating with **-0-** if the enabling switch (14-15) is on but 12 and 13 are off.
- dp valve only if the fan is on and active.

### • I manual mode (F01=0)

- OFF** if the enabling switch is off (14-15)
- 0-** if the enabling switch (14-15) is on and the fan is off

## Manual operating mode F01=0

The economiser will work as a programmable cycle sequencer in manual mode. The connected outputs will be activated at the programmable frequencies. Manual mode can be activated by accessing the configuration menu and setting F01 to 0. F02 and F03 will set the activation time and the pause time, respectively.

## Automatic operating mode F01=1 (Standard)

By selecting automatic mode (F01=1), the economiser will work autonomously and carry out the pneumatic washing cycle only when needed. The device will start the washing cycle if the obstruction is higher than Threshold\_DP\_Start (F08). Washing is suspended when obstruction drops under Threshold\_DP\_Stop (F09) level until it reaches a value higher than the Threshold\_DP\_Start threshold once again. When washing is active, the economiser respects the times set in F02 (operating time) and F03 (pause time).

## Automatic mode with forced cycle F01=2

Identical to the automatic mode, except for the fact that it is possible to obtain a cleaning cycle with the activation of the solenoid valves connected without reaching the Threshold\_DP\_Start (F08). The forced cleaning interval

may range from 1 to 999 h and can be selected through function F22.

## Proportional mode F01=3

With the proportional mode, the economiser will work in full autonomy, initially setting the DP\_Start threshold (F08), activation time (F02) and pause time (F03). When the Start Cleaning threshold is exceeded, the solenoid valves are automatically activated in sequence. If the dp threshold drops below 15% at the end of an entire cycle of pulses of the connected solenoid valves, the washing is suspended until pressure returns to a value above the Start Cleaning dp value. If the dp value does not drop below 15% of the Start Cleaning threshold, the frequency of the time is automatically reduced in proportion with each entire cycle of pulses of the connected solenoid valves, until a minimum cycle time between solenoid valves reaches 10 seconds.

The minimum threshold of 10 seconds has been chosen in order not to hamper the dispensing of air by the compressor connected to the filter.

## Cleaning function with fan off (PCC)

This function allows to carry out one or more cleaning cycles (the number of cycles is defined by F13) when the fan is off. The on or off state of the fan may be determined by the state of contacts 12-13 (contacts open = fan off). If F11=0, or may be determined automatically (with F11=1) when the dp pressure drops under the threshold defined in F12. The pulse time of the valves will always be that defined in F02, while the pause time in this case is defined in F14.

The display alternatively shows the number of the valve activated and the word "PCC".

## Number of output selection

The number of outputs (solenoid valves), on which the sequencer will run the cleaning cycle, can be selected. Cleaning will be carried out in order from the first to last solenoid valve. The valves can be adjusted by the F04 function.

## dp 0 calibration (F07)

This function is used to reset dp reading with the fan off. Increase or decrease the value shown by pressing + and - as required. This value will be subtracted from the value read by the dp sensor.

## dp sensor self-calibration

This function allows to reset dp reading with the fan off automatically.

Hold SET and OK at the same time with the device off. The message CAL will appear after the start-up test. Release the buttons. The unit will go back to normal state

after a few instants.  
Automatic calibration is complete.

## Fuse

Fuses can be replaced with selected Amp consumption:  
3A = 24Vdc / ac

## List of Functions

- F01:** Activation time.  
Possible values:  
0 - Manual ( $\Delta p$  excluded)  
1 - Automatic (Default)( $\Delta p$  included)  
2 - Automatic with forced cycle ( $\Delta p$  included)  
3 - Proportional ( $\Delta p$  included)
- F02:** Activation time.  
Possible values: 0.05 - 5.00. Step 0.01  
Default = 0.20
- F03:** Pause time.  
Possible values: 001 - 999. Step 1  
Default = 020
- F04:** Number of valves.  
Possible values: 01 - 16. Step 1  
Default = Dependant on filter size
- F05:** Output voltage.  
Possible values: d24 / a24 /115 / 230  
Default = a24
- F06:** Manual cleaning cycles.  
Possible values: 1 the number of valves specified in F04.
- F07:** Zero dp threshold.  
Possible values: 0.00 kPa -3.99 kPa. Step 0.01  
Default = 0.00 kPa
- F08:** Cleaning cycle start threshold.  
Possible values: 0.00 kPa - 3.99 kPa. Step 0.01  
Default = 0.40 kPa
- F09:** Cleaning cycle stop threshold.  
Possible values: 0.00 kPa - 3.99 kPa. Step 0.01  
Default = 0.24 kPa
- F10:** Max DP Alarm Threshold. (Filter Clogging)  
Possible values: 0.00 kPa - 3.99 kPa. Step 0.01  
Default = 3.00 kPa
- F11:** Fan on recognition mode.  
Possible value: 0 = fan input  
Possible value: 1 = pressure  
Default = 0
- F12:** dp threshold for fan on recognition if F11=1.

Possible values: 0.00 kPa - 3.99 kPa. Step 0.01  
Default = 0.10 kPa

- F13:** Cleaning cycles after fan stop.  
Possible values: 01 - 99. Step 1  
Default = 01
- F14:** Pause time between cleaning cycles after fan stop.  
Possible values: 001 - 999. Step 1  
Default = 10
- F15:** Service timer.  
Possible values: 001 - 999. Step 1. (1=10 h)  
Default = 100 (1000 h)
- F16:** Service alarm.  
Possible values: 0 (disabled) -1 (enabled).  
Default = 0 (disabled)
- F17:** Reset service timer.  
Possible values: 0 (disabled) -1 (reset).  
Default= 0 (disabled).
- Note:** The service timer will be reset and the **F17** will be reset to 0 by setting **F17** to 1.
- F18:** Precoating function enabling.  
Possible values: 0 = (disabled) 1 = (enabled)  
Default = 0 = (disabled)
- F19:** dp threshold for precoating function.  
Possible values: 0.00 kPa - 3.99 kPa. Step 0.01  
Default = 2.00 kPa
- F20:** Enabling Minimum DP Alarm function.  
Possible values: 0 (disabled) 1 = (enabled)  
Default = 0 (disabled)
- F21:** Min. DP Alarm Threshold (Broken Sleeve/Cartridge).  
Possible values: 0.00 kPa - 3.99 kPa. Step 0.01  
Default = 0.20 kPa
- F22:** Forced Cleaning Cycle (Available only in funktion mode F01 = 2).  
Possible values: 1 h - 999 h. Step (1 h)  
Default = 4 h

## Alarms

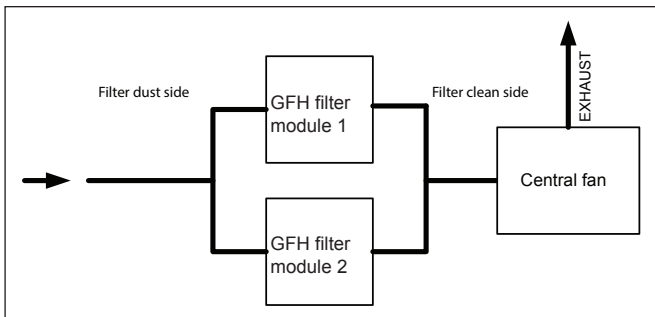
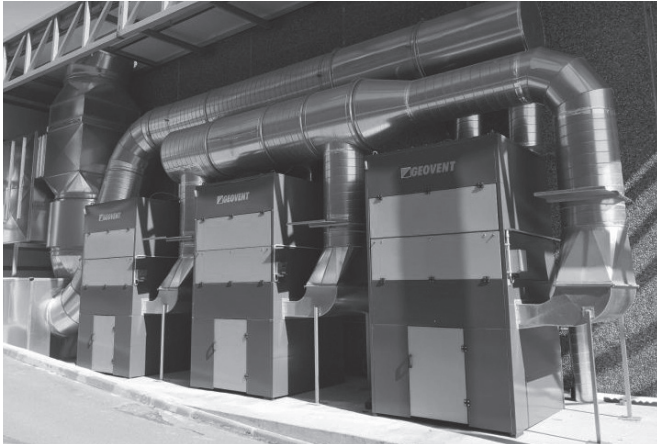
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The possible alarms and respective solutions are shown in the following table.

Alarm	Description	Action
<b>E01</b>	F05 set to 24Vdc - ac jumper detected	<b>24Vdc</b> , switch the device off and move the ac/dc jumpers to dc. <b>24Vac</b> , Press OK, then press SET, set the function F05 using +/-, select A24 and press OK to confirm.
<b>E02</b>	F05 set to 24Vac - dc jumper detected	<b>24Vac</b> , switch the device off and move the ac/dc jumpers to ac. <b>24Vdc</b> , Press OK, then press SET, set the function F05 using +/-, select d24 and press OK to confirm.
<b>E03</b>	F05 set to 24Vac or dc. Voltage out of range detected.	<b>24V valves</b> , Switch the device off and move the output voltage selection jumper to 24V. <b>If the jumper is in the correct position</b> , press OK then SET, select the F05 function with +/- set the correct current and press OK
<b>E04</b>	F05 set to 115V eller dc. Voltage out of range detected.	<b>115V valves</b> , switch the device off and move the output voltage selection jumper to 115V. <b>If the jumper is in the correct position</b> , press OK then SET, select the F05 function with +/- set correct current and press OK
<b>E05</b>	F05 set to 230 V. Voltage out of range detected.	<b>230V valves</b> , switch the device off and move the output voltage selection jumper to 230V. <b>If the jumper is in the correct position</b> , press OK then SET, select the F05 function with +/- set correct current and press OK
<b>E06</b>	Solenoid valve current lower than minimum threshold or disconnected solenoid valve.	Check correct connection of the solenoid valve and respective data. The alarm is self-reset.
<b>E07</b>	Solenoid valve current higher than maximum threshold.	Check correct connection of the solenoid valve and respective data. The alarm is self-reset.
<b>E08</b>	Output short circuit. <b>Alarm cannot be reset</b>	Switch the device on and back on after having checked the solenoid valve system.
<b>E09</b>	dp maximum pressure exceeded (F10)	Check state of filtering elements.
<b>E10</b>	dp sensor hardware offset out of range	The self-calibration of the dp sensor has determined that a value is out of range. Disconnect the air tubes and repeat the function. Take the device to be serviced if the alarm occurs again.
<b>E11</b>	Maintenance deadline reached	Carry out maintenance
<b>E12</b>	dp sensor full-scale value reached	Check state of filtering elements. <b>Important:</b> Running in this condition may damage the device.
<b>E13</b>	Minimum DP alarm value ranging from F12 to F21 (Warning: The alarm is generated with a fixed delay of 60 seconds)	Check the status of the filtering elements.

## 6.2 Parallel connection

If you need larger filtration capacity the GFH and GFH PLUS filters can be connected in parallel.



## 6.3 After installation

Control, test and maintain the product according to chapter 7.0.

**IMPORTANT:** It is imperative that the cleaning cycle intervals are adjusted according to the load put on the filter. First when installing and secondly after a period where it is evaluated if the intervals between cleaning shots should be shorter or longer. If the shots are fired too often, it will shorten the lifespan of the filter cartridges and cost more energy. Are the shots fired too seldom there will be more strain on the fan making filtration more costly and ineffective.

## 7.0 Control, test and maintenance

### 7.1 Control

Control the installation according to chapter 5.3.

### 7.2 Maintenance

A qualified service engineer should check the entire exhaust system at least once a year.

### Periodic maintenance of the filter:

- All electronic parts should be checked yearly.
- Check that the supply of compressed air is clean and dry to avoid condensation causing damage to the filter cartridges and solenoid valves.
- Check the pressure loss over the filter and change the filter cartridges if pressure loss exceeds 2.000Pa.
- Regularly check the filter's clean side for dust particles and change filter cartridges in the event of leakage.

### Emptying the collection bucket

Empty the bucket when it reaches around 2/3 capacity, otherwise it may place further strain on the filter cartridges. Following this, dispose of the bucket's content responsibly according to existing regulations.

1. Open the door.
2. Loosen the hatches, pull out the bucket and empty it.
3. Push the bucket back in place and tighten the hatches. Check that the bucket is fixed and tight.
4. Close the door again.



## 7.3 Replacing the filter cartridges

The filter cartridges should be changed after about 4.000 – 8.000 hours of operation or after a maximum of 4 years. This depends partially on the strain on the filter, and partially on the use of it.

### Procedure:

1. Before opening the door of the filter, it is important that the service technician takes the necessary personal safety precautions such as wearing a respirator and gloves that meet the Working Environment Authority's rules for working with contaminated dust.
2. All power must be disconnected and it must be secured that it cannot be activated during servicing.





3. Remove the 4 screws to open the doors.



4. Unscrew the screws holding the filter cartridge with an Unbracko key.

5. The filter cartridge can now be removed.

6. The dirty filter cartridge is placed in a plastic bag and disposed of according to local regulations.

10. To install the new filter cartridges, follow the steps above in reverse order.

11. Check the filter for leaks before putting it into service.

#### How to optimize your filter?

1. Choose the correct filter cartridges for the job.
2. Clean with shot sequence at the right air pressure.
3. Correct injection sequence setting.
4. Daily addition of Prekote.
5. Ensure that the filter cartridges is dry.
6. Set the controller to activate shut down cleaning.

## 8.0 Cleaning

The outside of the product is cleaned with a vacuum cleaner or a cloth.

REMARK: Do not clean the product during operation. Turn the product off before cleaning.

The filter self-cleans automatically as a compressed air pulse is sent down through the filter cartridges, causing the particles on the textile of the filter to be blown off and collected in the bucket below.

Do not open the doors during operation to avoid injury.

Cleaning of the inside of the product is not recommended.

When the doors of the product are opened, you must wear protection gloves, eye protection and a suit covering your body.

## 9.0 Troubleshooting

In the event of problems caused by increased pressure loss, low amounts of air etc., go through the following points:

### Dust proceeds to come out of the inlets

The cleaning system is having to “blow” too much dust off the cartridges at one time and the dust is seeping into the tubes. Reduce the pause interval on the filter control until the dust no longer comes out through the inlets.

### Pressure loss increases quickly during use and air level falls accordingly

The cleaning system cannot keep up with the dust level.

- Reduce the pause interval until the pressure loss is normal again. If this fails, the filter cartridge must be changed.
- Increase cleaning pressure (to a maximum of 6 bar, as the filter cartridges could otherwise be damaged).
- Increase after-cleaning.
- Use Prekote. Contact Geovent for more information.

### The pressure switch sounds alarm

Either the filter cartridge is torn or needs to be replaced immediately (pressure differential is too low) or the filter cartridges are nearing the end of their lifecycle, and need to be replaced (pressure differential too high).

## 10.0 Dismantling, disabling and scrapping

Deactive the product by disconnection the electrical mains. Dismantle compressed air pipes and other pipes or wires etc.

Dismantle the filter cartridge by unscrewing the finger screws and remove the service hatch.

Turn the filter cartridge so that it loosens from the latches at the top of the cartridge.

Carefully remove the contaminated filter cartridge, place it in a plastic bag and seal the bag.

Dispose of it according to local regulations.

The inside of the product must be cleaned by means of a vacuum cleaner with a filter which suits the purpose.

The inside of the product must be cleaned by means of a vacuum cleaner with a filter which suits the purpose.

Dismantle plastic parts and dispose of it according to local regulations.

Dismantle the metallic parts by unscrewing screws and bolts. Afterwards cut the larger pieces into smaller pieces and dispose of it according to local regulation.

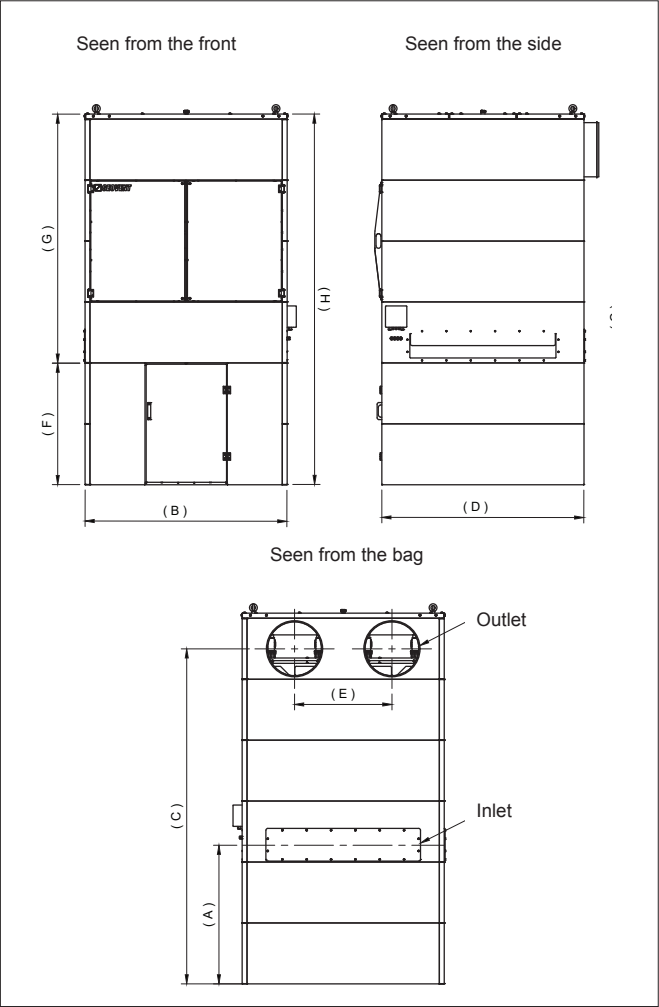
Dismantle plastic parts and dispose of it according to local regulations.

**BEWARE of sharp edges of the metallic parts which could harm persons etc.**

The packing material must be sorted according to local regulation in order to be able to reuse the material.

11.0 Dimensions

GeoFilter GFH and GFH PLUS

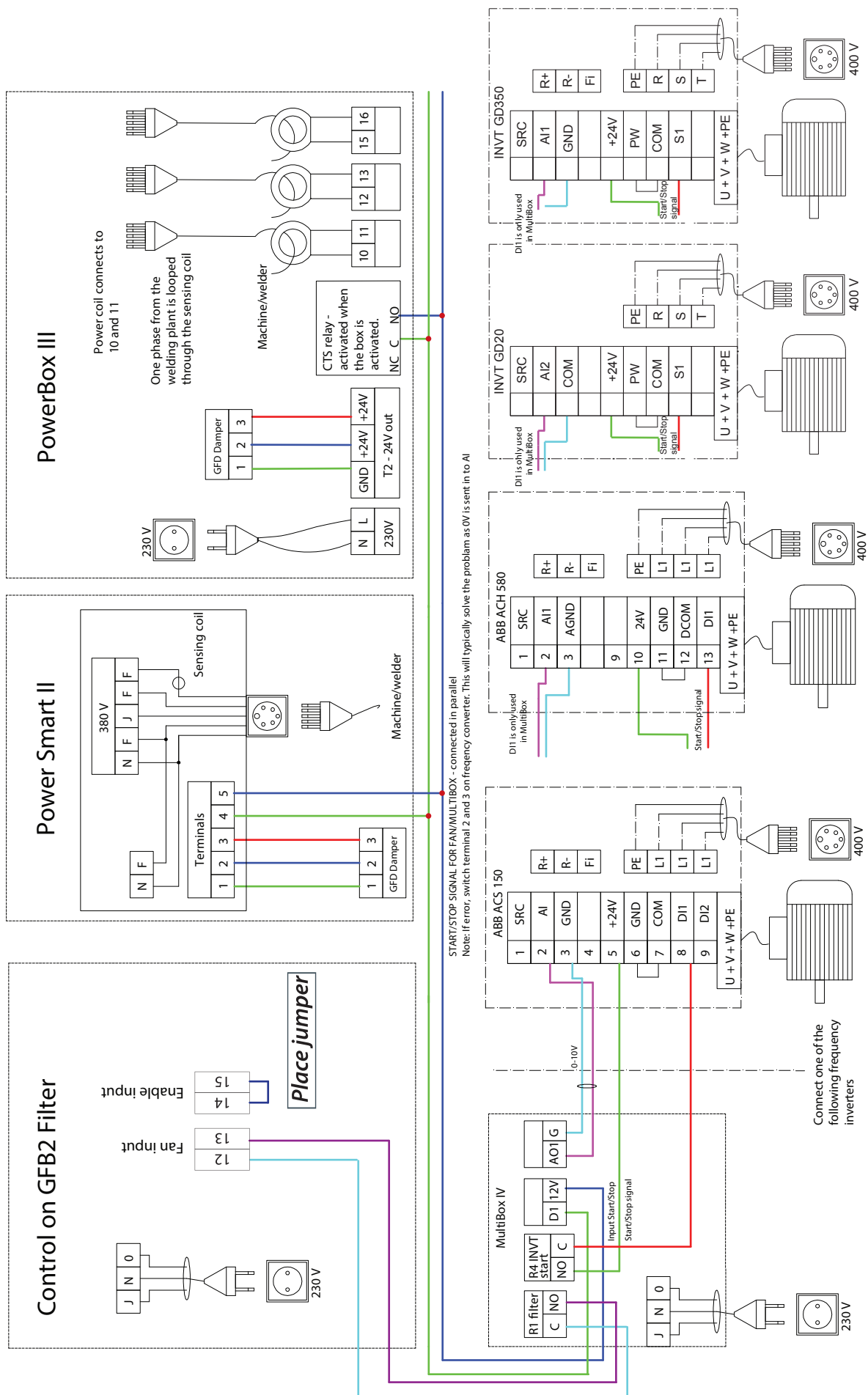


Model/ Dimension	A	B	C	D	E	H
GFH-6	1140	850	2245	1660	*	2540
GFH-9	1140	1210	2245	1660	600	2540
GFH-12	1140	1660	2245	1660	800	2540
GFH-6 Plus	1140	850	2750	1660	*	3045
GFH-9 Plus	1140	1210	2750	1660	600	3045
GFH-12 Plus	1140	1660	2750	1660	800	3045

\* There is only one outlet.



# MULTI COUPLING DIAGRAM - TERMINALS, MULTIBOX AND FREQUENCY INVERTERS



## 12.0 Liability

### Warranty

Geovent A/S grants a warranty for products, which are defective, when it can be proved that the defects are due to poor manufacture or materials on the part of Geovent. The warranty comprises remedial action (reparation or exchange) until one year after the date of shipment.

No claims can be made against Geovent A/S in relation to loss of earnings or consequential loss as a result of defects on products from Geovent.

Wear on parts such as filter cartridges and hose is not included in the warranty.

### User liability

In order for Geovent to be capable of granting the declared warranty, the user/fitter must follow this instruction manual in all respects.

Under no circumstances may the products be changed in any way, without prior written agreement with Geovent A/S.

Please refer to the current sales and delivery conditions at [www.geovent.com](http://www.geovent.com)

## 13.0 Declaration of conformity

The manufacturer: GEOVENT A/S  
HOVEDGADEN 86  
DK-8831 LØGSTRUP

Hereby declares that:

The product: GeoFilter GFH and GFH PLUS  
Model: GFH-6, GFH-9, GFH-12,  
GFH-6 PLUS, GFH-9 PLUS,  
GFH-12 PLUS

Complies with the relevant parts of the following directives and standards:

Directive 2006/42 / EC of the European Parliament and of the Council of 17 May 2006 on machines and amending directives 95/16 / EC.

This declaration is no more valid if changes are made to the product by others than the manufacturer.

Authorized to collect the technical file:

Lise Cramer

Date: 17.06.2021

Position: Director  
Name: Thomas Molsen

Signature: 



## 14.0 Spare part list

Art. No.	Description
92-214	Timer control panel
92-214B	Differential Pressure control panel
93-VNP-209-230	Solenoid valve 230V
95-210	Lock with triangular spindle

15-550	Filterpatron FT/13 16m <sup>2</sup> , ø325x1200mm
15-551	Filterpatron FT/13 8m <sup>2</sup> , ø325x600mm

15-540	
15-541	
15-542	
15-543	
15-544	
15-545	







***GEOVENT***

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